

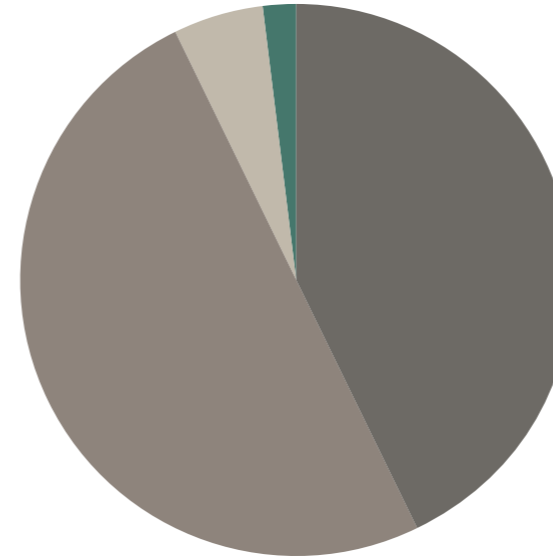
MATERIAL PASSPORT

PIQNIC - 4 SEATER

Material Composition

DIAGRAM

Percentage of total product weight



MATERIALS

- STEEL 42,9%
- PRESSED WOOD 50%
- FOAM 5,2%
- FABRIC 1,9%

INFORMATION

Article number: 1302

Parts	Material Description	Finish	Recyclable end of life*(%)	Amount	Weight (kg)	Weight total (kg)
Side frame	Steel	Powder coated	99%	2	6,95	13,9
Frame connecting tube	Steel	Powder coated	99%	2	1,65	3,3
Support bench and table top	Steel	Powder coated	99%	2	2,25	4,5
Table top	Pressed wood	Laminated	80%	1	19,25	19,25
Support beam table top	Steel	Powder coated	99%	1	2,8	2,8
Bench with backrest	Wood		99%	1	9,1	9,1
	Foam		99%	1	1,8	1,8
	Fabric		100%	1	0,65	0,65
Bench	Steel		100%	1	0,8	0,8
	Wood		100%	1	5,5	5,5
	Foam		100%	1	1,3	1,3
	Fabric		100%	1	0,5	0,5
	Steel		100%	1	0,4	0,4
Mounting hardware	Steel	Zinc coated	100%	1	0,188	0,188
Totaal product			93%			63,988

* Estimated percentage of recyclability at end of life. Recyclability depends on consumer use and re-use. Advice to separate materials as much as possible. Consider re-upholstering for upholstered products.

General

PACKAGING

When packaging products, as little as possible plastic packaging materials are used. Where possible, plastic is replaced by more sustainable options, such as crumpled paper instead of bubble wrap or suchlike. Products will only be packed with minimal plastic, if the quality cannot be preserved without plastic packaging. More than 95% of the product components come from suppliers located within a radius of 200 kilometers around our production facility.

- FLAT PACKED
- PRE-ASSEMBLED
- FULLY ASSEMBLED

CERTIFICATES

Cascando is ISO 9001 and ISO 14001 compliant. Products with FSC certificate can be supplied on request.

WARRANTY

Cascando's motto is 'quality first'. This is because we are convinced that the quality of the processes in our organization is an important condition for creating perfect working environments for others. Cascando products include a 2-year warranty. For more information, please refer to the terms and conditions. For information regarding maintenance, visit www.cascando.nl/maintenance.



DESIGN PETER VAN DE WATER

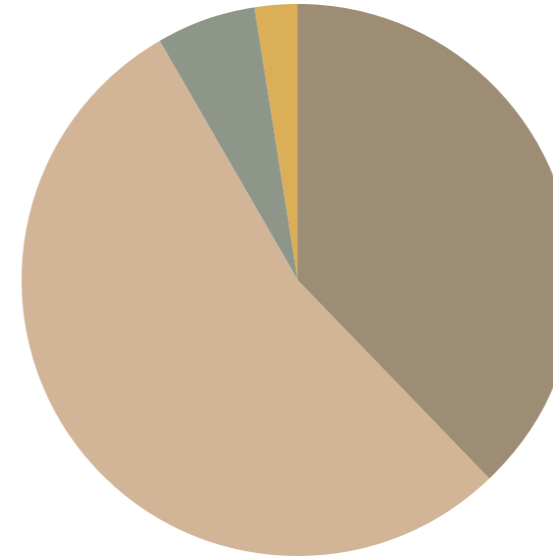
MATERIAL PASSPORT

PIQNIC - 6 SEATER

Material Composition

DIAGRAM

Percentage of total product weight



MATERIALS

- STEEL 38%
- PRESSED WOOD 53,7%
- FOAM 6%
- FABRIC 2,3%

INFORMATION

Article number: 1305

Parts	Material Description	Finish	Recyclable end of life*(%)	Amount	Weight (kg)	Weight total (kg)
Side frame	Steel	Powder coated	99%	2	6,95	13,9
Frame connecting tube	Steel	Powder coated	99%	2	2,5	5
Support bench and table top	Steel	Powder coated	99%	2	2,25	4,5
Table top	Pressed wood	Laminated	80%	1	28,9	28,9
Support beam table top	Steel	Powder coated	99%	1	4,2	4,2
Bench with backrest	Wood		80%	1	14	14
	Foam		99%	1	2,7	2,7
	Fabric		100%	1	0,93	0,93
Bench	Steel		100%	1	1,2	1,2
	Wood		80%	1	8,5	8,5
	Foam		99%	1	1,9	1,9
	Fabric		100%	1	0,84	0,84
	Steel		100%	1	0,4	0,4
	Mounting hardware	Steel	Zinc coated	100%	1	0,188
totaal product			88%			88

* Estimated percentage of recyclability at end of life. Recyclability depends on consumer use and re-use. Advice to separate materials as much as possible. Consider re-upholstering for upholstered products.

General

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